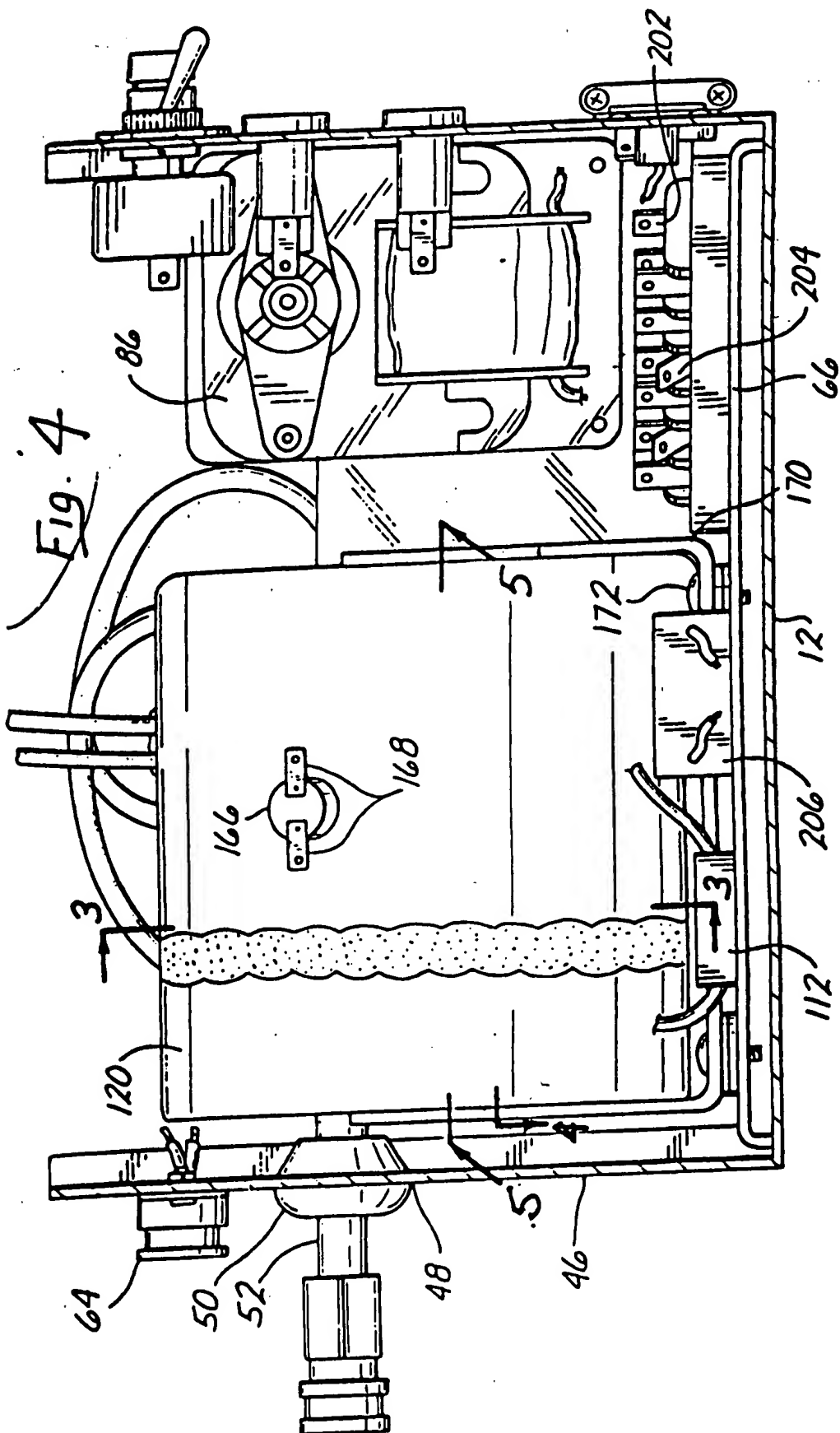


Fig. 2



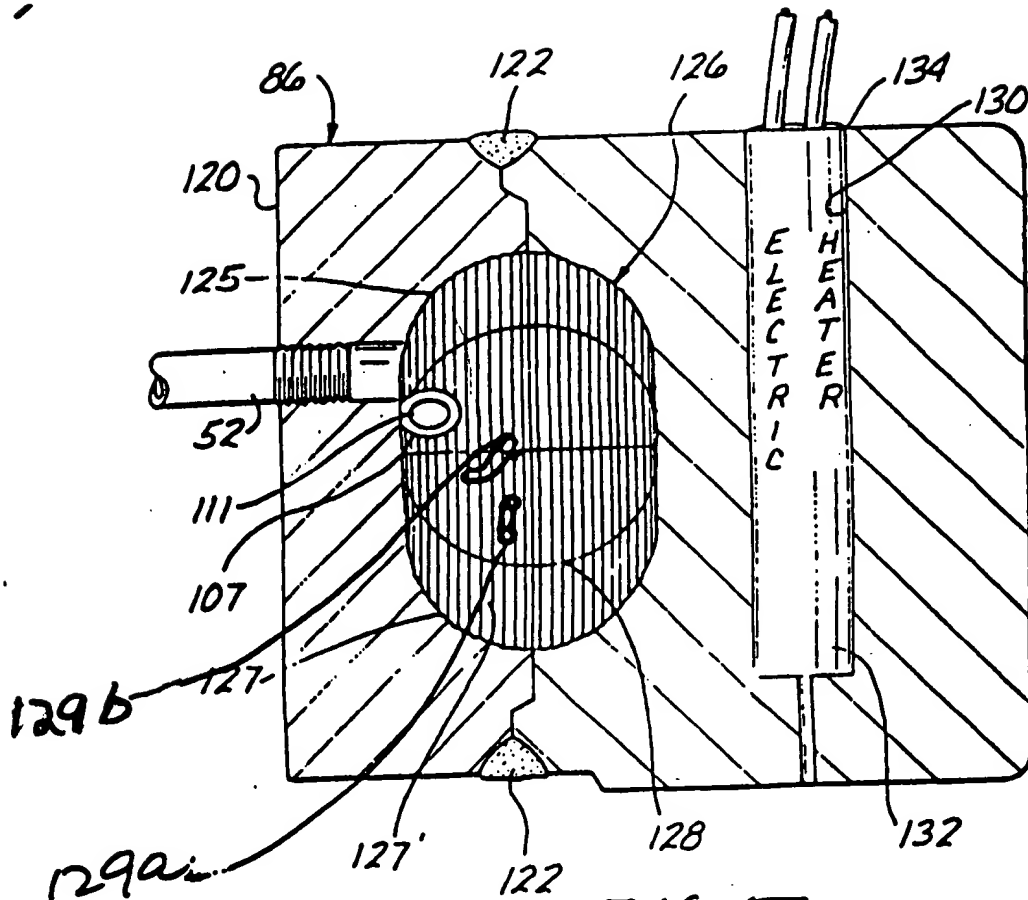


FIG. 5

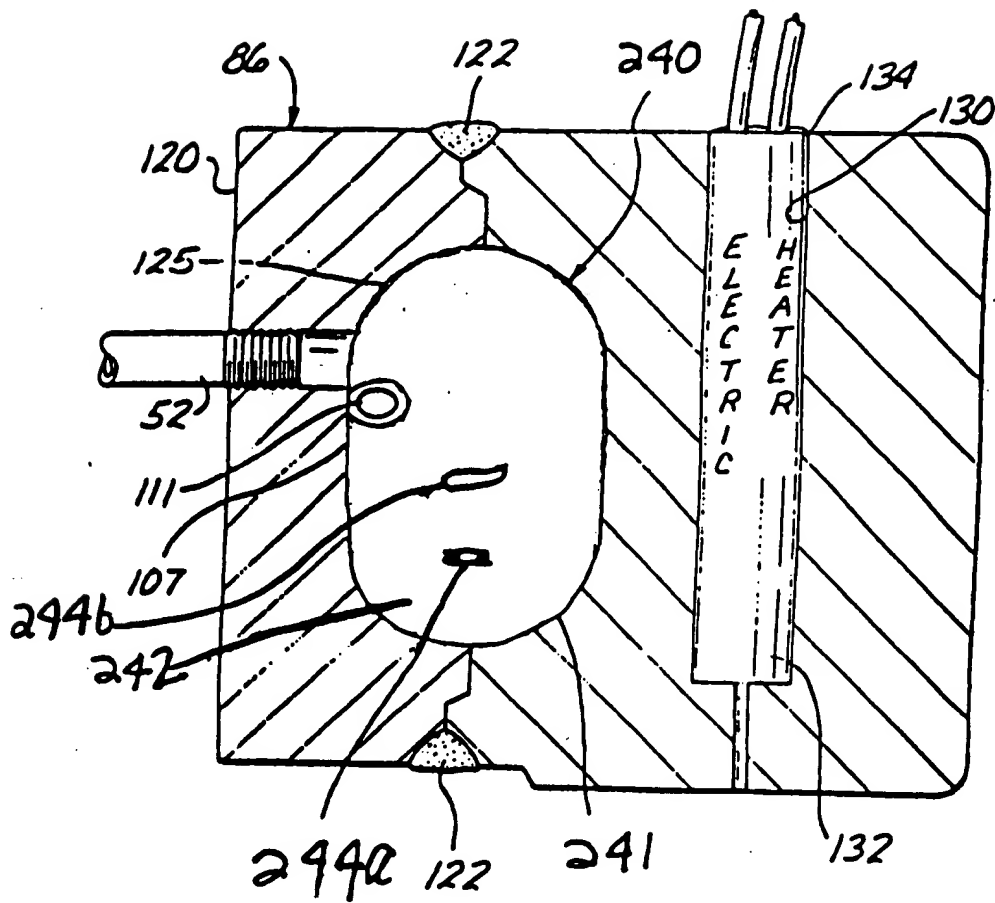


FIG. 6

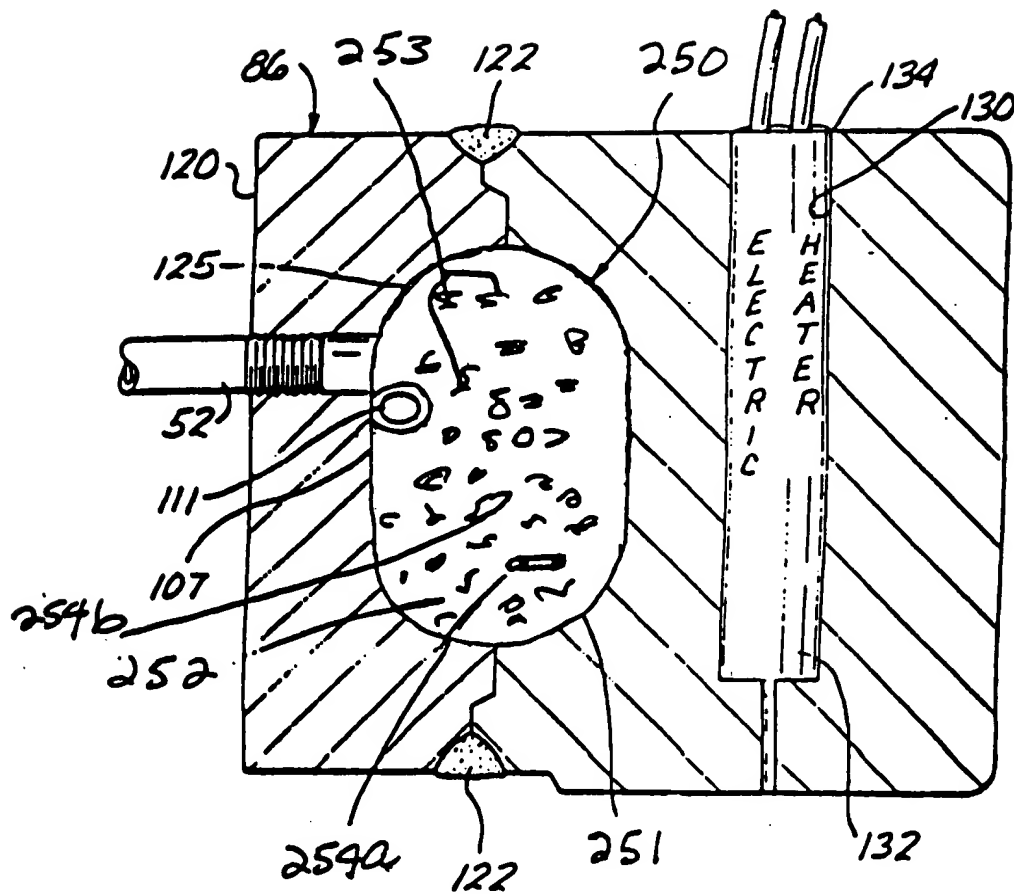


FIG. 7

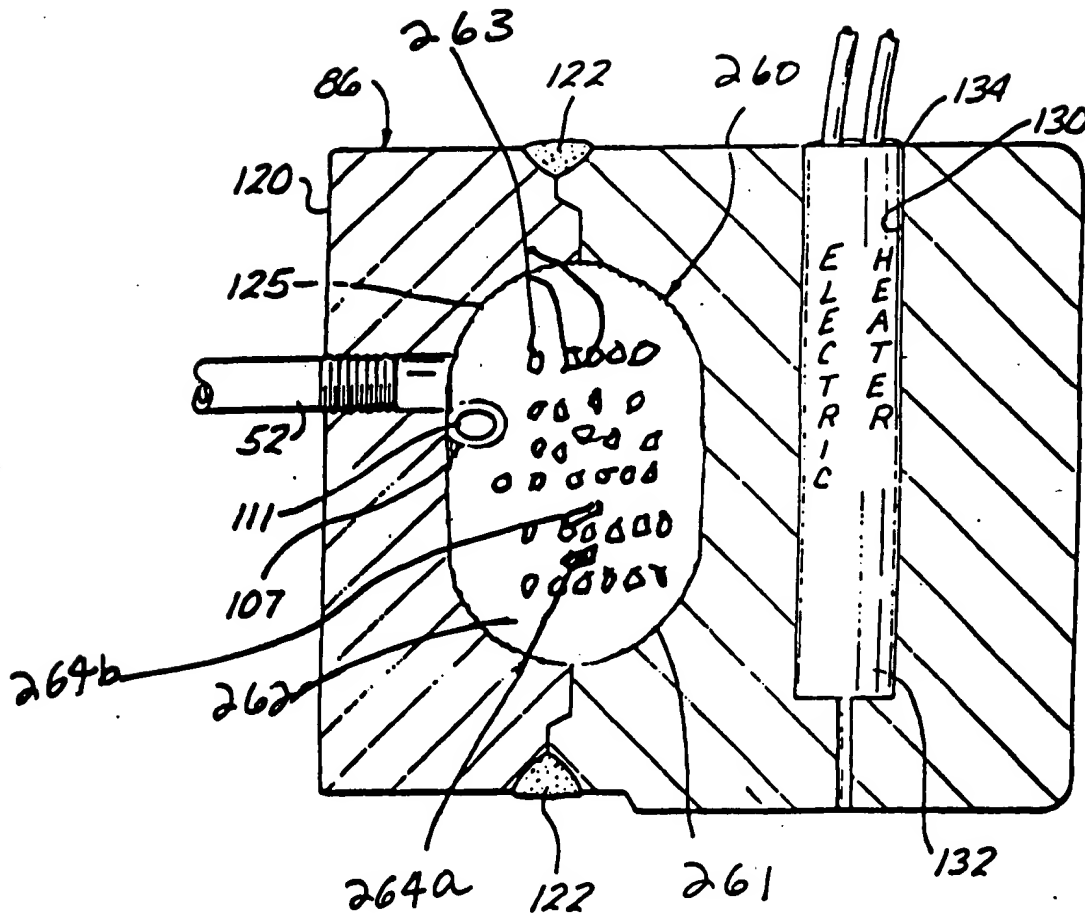


FIG. 8

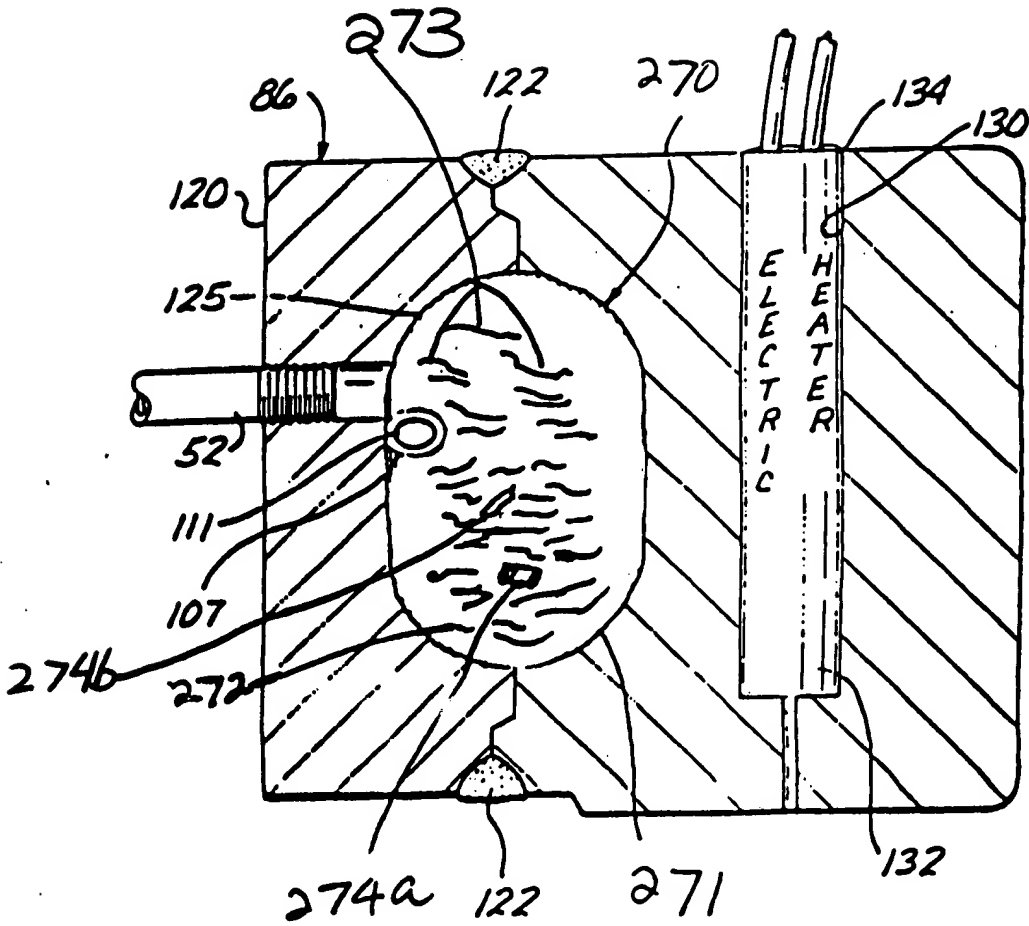


FIG 9



PROVIDE  
SEPARATE  
PARTS

CAST OR  
MACHINE  
RIDGES AND  
GROOVES

DISPOSE  
AT LEAST  
ONE THER-  
MAL  
ELEMENT  
IN PARTS

FASTEN  
PARTS  
TOGETHER  
TO FORM  
VAPORIZA-  
TION  
CHAMBER

FASTEN  
PARTS TO-  
GETHER TO  
FORM  
VAPORIZATION  
CHAMBER

DISPOSE  
AT LEAST  
ONE  
THERMAL  
ELEMENT  
IN CHAMBER

Fig. 10a

PROVIDE  
SEPARATE  
PARTS

ETCH  
INTERIOR  
SURFACES  
OF  
PARTS

DISPOSE  
AT LEAST  
ONE THER-  
MAL  
ELEMENT  
IN PARTS

FASTEN  
PARTS  
TOGETHER  
TO FORM  
VAPORIZA-  
TION  
CHAMBER

FASTEN  
PARTS TO-  
GETHER TO  
FORM  
VAPORIZATION  
CHAMBER

DISPOSE  
AT LEAST  
ONE  
THERMAL  
ELEMENT  
IN CHAMBER

Fig. 10b

PROVIDE  
SEPARATE  
PARTS WITH  
RELATIVELY  
SMOOTH IN-  
TERIOR  
SURFACES

DISPOSE  
AT  
LEAST ONE  
THERMAL  
ELEMENT IN  
PARTS

FASTEN  
PARTS TO-  
GETHER TO  
FORM VAP-  
ORIZATION  
CHAMBER

FASTEN PARTS  
TOGETHER TO  
FORM VAP-  
ORIZATION  
CHAMBER

DISPOSE  
AT  
LEAST ONE  
THERMAL  
ELEMENT IN  
CHAMBER

FIG. 10c

PROVIDE  
SEPARATE  
PARTS

PERFORATE  
INTERIOR  
SURFACES OF  
SEPARATE  
PARTS

DISPOSE  
AT LEAST  
ONE THER-  
MAL ELE-  
MENT IN  
PARTS

FASTEN  
PARTS TO-  
GETHER  
TO FORM  
VAPORIZA-  
TION  
CHAMBER

Fig. 10d

FASTEN PARTS  
TOGETHER TO  
FORM VAP-  
ORIZATION  
CHAMBER

DISPOSE  
AT LEAST ONE  
THERMAL  
ELEMENT IN  
VAPORIZATION  
CHAMBER

PROVIDE  
SEPARATE  
PARTS

CREATE  
FISSURES/CRACKS/  
IRREGULARITIES  
IN INTERIOR  
SURFACE OF  
PARTS

DISPOSE AT  
LEAST ONE  
THERMAL  
ELEMENT IN  
PARTS

FASTEN PARTS  
TOGETHER TO  
FORM VAP-  
ORIZATION  
CHAMBER

Fig. 10e

FASTEN PARTS  
TOGETHER  
TO FORM  
VAPORIZATION  
CHAMBER

DISPOSE AT  
LEAST ONE  
THERMAL  
ELEMENT IN  
VAPORIZATION  
CHAMBER